



Uncoated

AITiN Coated

Carbide, Straight Flute, 140° Split Point (.1250-.2460)

Drill Size	Decimal Equiv	Flute Length	OAL	Uncoated Part #	AITiN Coated Part #
1/8	.1250	3/4	2	RD21708	RD47808
#30	.1285	3/4	2	RD21530	RD48130
#29	.1360	3/4	2	RD21529	RD48129
#28	.1405	3/4	2	RD21528	RD48128
9/64	.1406	3/4	2	RD21709	RD47809
#27	.1440	7/8	2	RD21527	RD48127
#26	.1470	7/8	2	RD21526	RD48126
#25	.1495	7/8	2	RD21525	RD48125
#24	.1520	7/8	2	RD21524	RD48124
#23	.1540	7/8	2	RD21523	RD48123
5/32	.1562	7/8	2	RD21710	RD47810
#22	.1570	7/8	2	RD21522	RD48122
#21	.1590	7/8	2	RD21521	RD48121
#20	.1610	7/8	2	RD21520	RD48120
#19	.1660	7/8	2	RD21519	RD48119
#18	.1695	7/8	2	RD21518	RD48118
11/64	.1719	7/8	2	RD21711	RD47811
#17	.1730	7/8	2	RD21517	RD48117
#16	.1770	7/8	2	RD21516	RD48116
#15	.1800	7/8	2	RD21515	RD48115
#14	.1820	7/8	2	RD21514	RD48114
#13	.1850	7/8	2	RD21513	RD48113
3/16	.1875	7/8	2	RD21712	RD47812
#12	.1890	1-1/8	2-1/2	RD21512	RD48112
#11	.1910	1-1/8	2-1/2	RD21511	RD48111
#10	.1935	1-1/8	2-1/2	RD21510	RD48110
#9	.1960	1-1/8	2-1/2	RD21509	RD48109
#8	.1990	1-1/8	2-1/2	RD21508	RD48108
#7	.2010	1-1/8	2-1/2	RD21507	RD48107
13/64	.2031	1-1/8	2-1/2	RD21713	RD47813
#6	.2040	1-1/8	2-1/2	RD21506	RD48106
#5	.2055	1-1/8	2-1/2	RD21505	RD48105
#4	.2090	1-1/8	2-1/2	RD21504	RD48104
#3	.2130	1-1/8	2-1/2	RD21503	RD48103
7/32	.2188	1-1/8	2-1/2	RD21714	RD47814
#2	.2210	1-1/4	2-1/2	RD21502	RD48102
#1	.2280	1-1/4	2-1/2	RD21501	RD48101
A	.2340	1-1/4	2-1/2	RD21601	RD47901
15/64	.2344	1-1/4	2-1/2	RD21715	RD47815
B	.2380	1-1/4	2-1/2	RD21602	RD47902
C	.2420	1-1/4	2-1/2	RD21603	RD47903
D	.2460	1-1/4	2-1/2	RD21604	RD47904



Tolerances
+.0000, -.0005

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